

Superior Performing, High Speed Metal Cutting Bimetal Bandsaw Blade 37% More from Your Saw

#### **BIMETAL BANDSAW: M42 COBALT**

Metal cutting bandsaw blade with teeth made from high performance M42 high speed cobalt steel and backing material in alloy tempered steel. Designed for long life with excellent heat and wear resistance.

| WIDTH & THICKNESS          |                  | TEETH PER INCH   |  |     |
|----------------------------|------------------|------------------|--|-----|
| inches                     | mm               | constant pitch   | variable pitch   |     |
| <b>1/4</b> x .035          | <b>6</b> x 0.90  | 4* 6*     10* 14 | 10 <sub>/14*</sub>   |     |
| <b>3/8</b> x .035          | <b>10</b> x 0.90 | 4* 6* 10 14      | 10/14*   |     |
| <b>1/2</b> x .020          | <b>13</b> x 0.50 | 14 24            |  |     |
| <b>1/2</b> x .025          | <b>13</b> x 0.65 | 6 10 14          | 6 <sub>/10</sub> 8 <sub>/12</sub> 10 <sub>/14</sub> 14 <sub>/1</sub>   | 18* |
| <b>1/2</b> x .035          | <b>13</b> x 0.90 | 3 4 6* 8* 10* 14 | 8/12* 10/14  |     |
| <b>3/4</b> x .035          | <b>20</b> x 0.90 | 3* 10 14         | 4 <sub>6</sub> 5 <sub>8</sub> 6 <sub>8*</sub> 6 <sub>10</sub> 8 <sub>12</sub> 10 <sub>14</sub>   |     |
| <b>1+</b> x .035           | <b>27</b> x 0.90 | 3 4 6 8 10 14    | 2/3 3/4 4/6 5/8 6/8* 6/10 8/12 10/14   |     |
| <b>1</b> 1/4+ x .042       | <b>34</b> x 1.10 | 3* 6*            | <sup>2</sup> / <sub>3</sub> <sup>3</sup> / <sub>4</sub> <sup>4</sup> / <sub>6</sub> <sup>5</sup> / <sub>8</sub> <sup>6</sup> / <sub>8*</sub> <sup>6</sup> / <sub>10</sub> <sup>8</sup> / <sub>12</sub> |     |
| <b>1</b> ½ <b>+</b> x .050 | <b>41</b> x 1.30 |                  | 1.4 <sub>/2*</sub> 2 <sub>/3</sub> 3 <sub>/4</sub> 4 <sub>/6</sub> 5 <sub>/8</sub>   |     |
| <b>2++</b> x .050          | <b>54</b> x 1.30 |                  | 2/3 3/4 4/6  |     |
| <b>2++</b> x .062          | <b>54</b> x 1.60 |                  | 1.4/2* 2/3 3/4 4/6*  |     |

### PALLETBAND BIMETAL BANDSAW

Specialist bandsaw blade with teeth made from high performance M42 high speed cobalt steel and a unique backing material in alloy tempered steel. Designed specifically for fast, high impact applications such as pallet dismantling and recycling.

| WIDTH & THICKNESS          |                  | TEETH PER INCH               |  |
|----------------------------|------------------|------------------------------|--|
| inches mm                  |                  | variable pitch               |  |
| <b>1</b> ¼ <b>+</b> x .042 | <b>34</b> x 1.10 | <sup>5</sup> ⁄8 <sup>⊤</sup> |  |

<sup>\*</sup> Available to Order

- Exceptional performance
- > Significantly faster cutting rates
- Patented design reduces tooth strippage
- > Increased blade life
- Minimal noise and vibration
- > Excellent heat and wear resistance



## Quality Bandsaw and Bandknife

<sup>&</sup>lt;sup>™</sup> Available in Carbon - see Saw<sup>37€</sup> Range Sheet Additional Sizes Subject to Request



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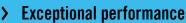
### **BIMETAL BANDSAW: M51 COBALT**

Metal cutting bandsaw blade with teeth made from high performance M51 high speed cobalt steel and backing material in alloy tempered steel. Developed for large scale industrial applications and hard-to-cut materials such as Titanium and tempered steels.

| WIDTH & THICKNESS          |                  | TEETH PER INCH |                 |         |     |  |
|----------------------------|------------------|----------------|-----------------|---------|-----|--|
| inches                     | mm               |                | variabl         | e pitch |     |  |
| <b>1+</b> x .035           | <b>27</b> x 0.90 |                | 2/3             | 3/4     | 4/6 |  |
| <b>1</b> ¼ <b>+</b> x .042 | <b>34</b> x 1.10 |                | 2/3             | 3/4     | 4/6 |  |
| <b>1</b> ½ <b>+</b> x .050 | <b>41</b> x 1.30 | 1.4/2          | <sup>2</sup> /3 | 3/4     |     |  |
| <b>2++</b> x .050          | <b>54</b> x 1.30 | 1.4/2*         | 2/3             |         |     |  |
| <b>2++</b> x .062          | <b>54</b> x 1.60 | 1.4/2*         | 2/3*            |         |     |  |

\* Available to Order Additional Sizes Subject to Request

M42 Cobalt - Recommended for cutting material ≤44HRC M51 Cobalt - Recommended for cutting material ≤49HRC



- Significantly faster cutting rates
- > Patented design reduces tooth strippage
- Increased blade life
- Minimal noise and vibration
- > Excellent heat and wear resistance



# Quality Bandsaw and Bandknife